

M20 Yukon Master Install Kit Instructions

(please review prior to pressing on bearings)

Due to the discontinuation of the M20 OEM style shims, our Yukon M20 Master Install kit contains shims different than you may find in your current differential. Our kit will locate both carrier and pinion shims in two locations, behind the bearings races, as well as behind the bearings.

The following is a breakdown of the shims in our kit, as well as the intended location to install them:

SK 25300 Assorted 2.285 O.D. shims installed between the inner pinion bearing and pinion head,

COMSHIM-61 .073 thick, 3.195 O.D. shim installed between the inner pinion bearing race and the housing,

701005X Assorted 2.375 O.D. shims installed between the carrier bearings and the carrier,

COMSHIM-62 .071 thick, 2.982 O.D. shims used between the carrier bearing race and the housing.

Following the above recommendations will insure a smooth, trouble-free rebuild of your M20 differential.

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